



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103314-107
Job Sheet 188938



Part No: RB T103314-107

Job Qty: 6 pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: ~~2/11/19~~

2/15/2019

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T103314 Rev.A IPP Rev. A 18.11.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	6 pcs	2/11/19	2/11/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	<i>OP</i> FEB 19 2019
110	Packaging 2-1 - Receive - B4B	6 pcs	2/11/19	2/11/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B	
120	QC 6	6 pcs	2/11/19	2/11/19	0.00	0.00	QC 6 - 38 QC 6 - 42 QC 6 - 9 QC 6 - 68	<i>Packaging 2-3 B4B</i> 610Z 61 83 DAS FEB 19 2019 68
130	Packaging 3-1 - Stock - B4B	6 pcs	2/11/19	2/11/19	0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B	9-89 DAS 28 9-89 DAS 21 FEB 21 2019
140	QC 21 - SA	6 pcs	2/11/19	2/11/19	0.00	0.00	QC 21 - SA - 21	21 FEB 21 2019

Part Op 100 - Issue P/O to CUSSON CABINETS; P/O 042334 - Manufacture RB T103314-107 as per DWG. -Use hard
Descriptions: wood as per DWG letter F line 2. -Certificate of Conformity is required
110 - Certificate of Conformity is required

x6 in hms 21 Jan 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T103314-107P	Block	6 (1 ea)	100-Purchasing	<i>5154625</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T103314-107P	6	0	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
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Container No: S154632



Part: RB T103314-107

Job No: 188938

Serial No/Batch: S154632

Revision: A

Inspector:

Exp Date:

Instructions:

Sequence #: _____

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

QTY Affected : _____

MRB (QSI042)

Disposition	
	Completed By
	Lead hand / Supervisor
	QC / QA Coordinator

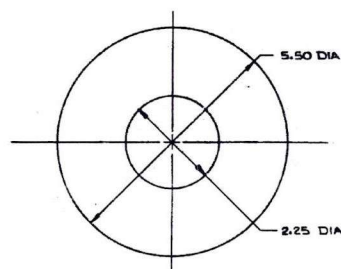
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
Other/Details: _____	

SHOP COPY
CONTROLLED DOCUMENT

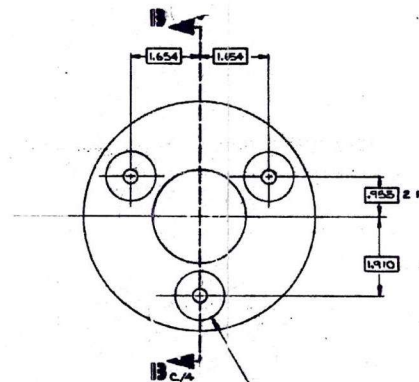
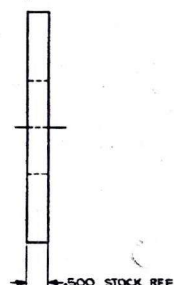
JUL 29 2015

JOB NUMBER
01-4766

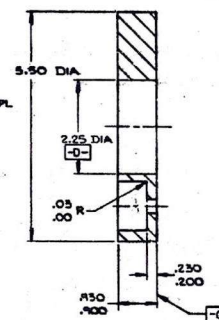
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188935 MJS
19-21-16



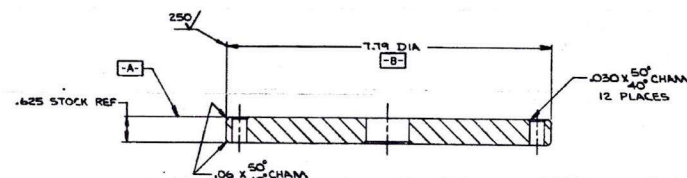
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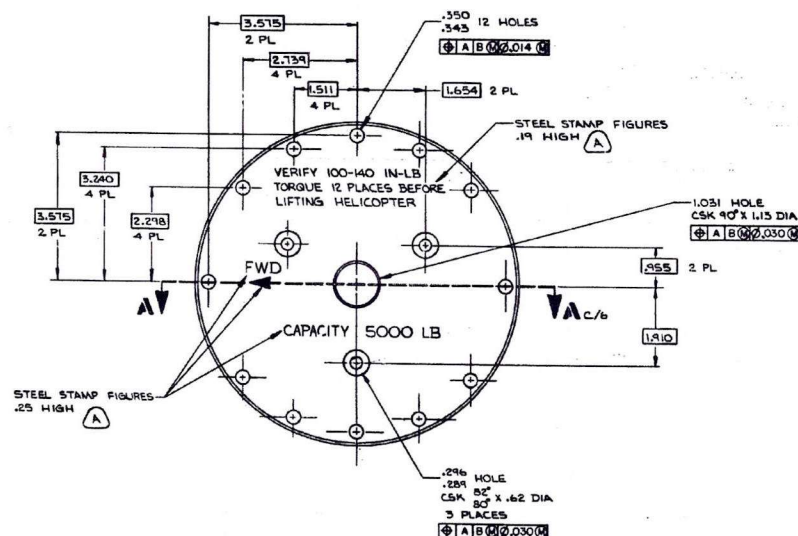
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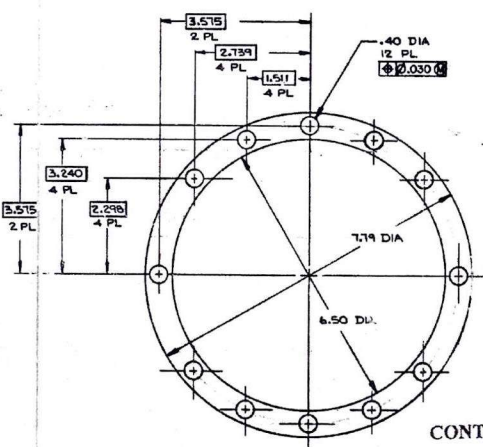
SECTION B-B C/S



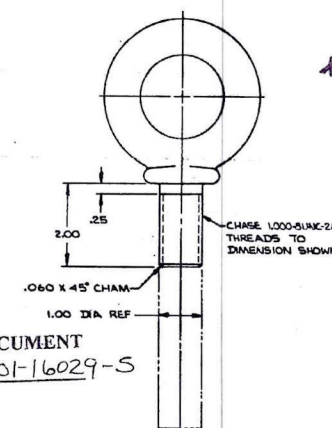
SECTION A-A B/S



DETAIL -103 B/I



DETAIL -105 A/I



TOP COPY

CONTROLLED DOCUMENT
DATE 01-19-15 JOB# 01-16029-5

RELEASED FOR PROD.
DATE 12/5/07 INT: BR
3/31/10
9-1-10 SL
04/09/12 lcc
09-20-13
1-14-14

DETAIL -111 B/I

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STEEL
.19 HIC



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042334



Supplier: CUS001-VC
Cusson Armoires & Cabinets
141 Rue Longueuil Street
L'Orignal
ON
K0B 1K0
Phone: 613-677-2675

PO No: PO042334
PO Date: 1/21/19
Due Date: 2/11/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To:

Pymt Terms: Prepay
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188938	RB T103314- 107P			Block	Firmed	-	2/11/19 FEB 19 2019	6 Ea	0 Ea	6 Ea	\$95.00/Ea	\$570.00
2	189063	RBA6300- 80901- 15P			Cylinder Holding Block	Firmed	-	2/11/19 FEB 19 2019	1 Ea	0 Ea	1 Ea	\$160.00/Ea	\$160.00
1 kit of 2 pcs												Grand Total:	\$730.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/21/19 11:29 AM dart.Lussier.Patrick

Cusson

ARMOIRES - CABINETS

INVOICE

141 rue Longueuil, C.P. 159
L'Original, Ontario K0B 1K0
Tel: 613-675-4441

Invoice No.: 5285
Date: 02/14/2019

Sold to:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Business No.: GST # R114716269

Quantity	Description	Tax	Amount
	Detail 107 in commercial grade hardwood <i>x6</i>	H	570.00
	Cylinder holding blocks in commercial grade hardwood <i>x1</i>	H	160.00
	Purchase order 042334		
	H - HST 13%		
	GST		94.90
<i>please see coc.</i> <i>Approved by:</i>		<i>DAS</i>	
		<i>9</i>	
		<i>9-88</i>	
Comment: Frais d'administration de 2% par mois sur tout solde impayé		Total Amount	824.90

***** CERTIFICATE of CONFORMITY *****

Manufacture: <u>Cusson wood worker</u>				
Purchase order #: <u>P0042334</u>	Packing Slip# <u>1</u>	Part #: <u>RBT10334-107P</u>	Drawing Rev: <u>1</u>	Serial/Batch:
Description (Part Name): <u>1-Block 2-Cylinder Holding block</u>			Quantity: <u>1- 6x 2- 1x</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒				
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒				
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒				
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒ <u>Raw material → Natural Solid maple wood.</u>				
Record Expiry Date of Materials: _____				
Authority: _____				
Approval: _____			Date: (yyyy/mm/dd) <u>2019/02/13</u>	
Signature: 			Title: <u>Owner</u>	